

# KetaSpire® KT-1211FP

## polyetheretherketone

KetaSpire® KT-1211FP is a low melt flow grade of unreinforced polyetheretherketone (PEEK) supplied in a natural color fine powder form for compression molding and compounding uses in the health care industry.

KetaSpire® PEEK is produced to the highest industry standards and is characterized by a distinct combination of properties which include excellent wear resistance,

best-in-class fatigue resistance, ease of melt processing, high purity, and excellent chemical resistance to organics, acids, and bases. KetaSpire® PEEK also complies with the ISO 10993 standard for use in medical applications.

KetaSpire® KT-1211FP is well-suited as a raw material or material of construction for a variety of healthcare applications.

### General

Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> <li>Europe</li> <li>Latin America</li> <li>North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>Chemical Resistant</li> <li>Ductile</li> <li>Fatigue Resistant</li> <li>Flame Retardant</li> <li>Good Dimensional Stability</li> <li>Good Impact Resistance</li> <li>High Heat Resistance</li> </ul>
Agency Ratings	<ul style="list-style-type: none"> <li>ISO 10993</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>Contact Manufacturer</li> </ul>
Appearance	<ul style="list-style-type: none"> <li>Natural Color</li> </ul>
Forms	<ul style="list-style-type: none"> <li>Powder</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>Compression Molding</li> </ul>

### Physical

	Typical Value	Unit	Test method
Density / Specific Gravity	1.30		ASTM D792
Water Absorption (24 hr)	0.10	%	ASTM D570
Particle Size			
Retained on 100 mesh sieve	< 0.00	%	
Retained on 140 mesh sieve	< 2.00	%	

### Mechanical

	Typical Value	Unit	Test method
Tensile Modulus	3650	MPa	ASTM D638
Tensile Strength	96.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.2	%	
Break <sup>1</sup>	> 60	%	
Break <sup>2</sup>	20 to 30	%	
Flexural Modulus	3860	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790

### Impact

	Typical Value	Unit	Test method
Notched Izod Impact	69	J/m	ASTM D256
Unnotched Izod Impact	No Break		ASTM D256

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Thermal	Typical Value	Unit	Test method
Deflection Temperature Under Load 1.8 MPa, Unannealed	162	°C	ASTM D648
Glass Transition Temperature	150	°C	ASTM D3417
Melting Temperature	340	°C	ASTM D3417
CLTE - Flow (-50 to 50°C)	4.3E-5	cm/cm/°C	ASTM E831

## Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Quenched

<sup>2</sup> Crystallized

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