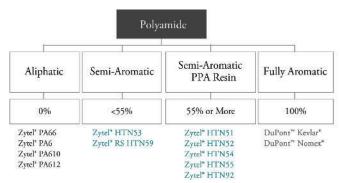


DUPONTTM ZYTEL® HTN HIGH PERFORMANCE POLYAMIDE RESINPRODUCT REFERENCE GUIDE

DuPont™ Zytel® HTN cost effectively bridges the performance gap between conventional engineering resins and high-end specialty polymers. Zytel® HTN PPA grades retain stiffness, strength and mechanical properties despite exposure to high temperatures, chemicals and moisture, making them ideal for automotive underhood components and systems, as well as electrical and electronic connectors and bushings. Structural grades of Zytel® HTN help provide larger display areas when used in backbones for cell phones, tablets and other hand-held devices. Talk to DuPont about how Zytel® HTN can deliver a solution to your unique challenges.



Based on semi-aromatic structure, Zytel* HTN offers a balance of chemical, moisture and temperature resistance, plus outstanding processability.

DUPONT™ ZYTEL® HTN PRODUCT SELECTION

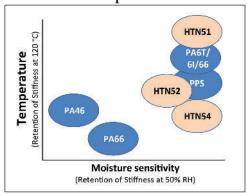
Product portfolio is ranked generically by increasing property retention in the specific end-use environment. Product ranking is determined by the typical best performance for the specific application requirement.

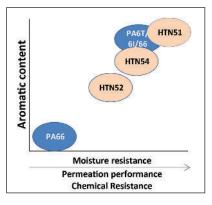
← Increasing Property Retention									
Temperature	HTN51	HTN55	HTN52	HTN54	HTN53	HTN59			
Moisture	HTN51	HTN54	HTN53*	HTN55	HTN52	HTN59			
Chemicals	HTN51	HTN54	HTN52	HTN59	HTN55	HTN53			
Heat-aging	HTN51	HTN54	HTN52	HTN55	HTN53	HTN59			
← Increasing Performance									
Creep	HTN51	HTN52	HTN55	HTN54	HTN53	HTN59			
Toughness	HTN53	HTN59	HTN54	HTN51	HTN55	HTN52			
Dimensions (w.moisture)	HTN59	HTN51	HTN54	HTN52	HTN55	HTN53			
Surface Aesthetics	HTN59	HTN53	HTN51	HTN55	HTN52	HTN54			

 $^{^{*}}$ HTN53 property retention in moist environments dependent on temperature range. These are general guidelines and product selection is typically dependent upon multiple factors.

DUPONTTM ZYTEL® HTN PPA RESINS

Performance Comparison





Applications

- **Zytel HTN51:** Water thermal management, auto E/E, electrical components
- **Zytel**® **HTN52:** Electronic connectors, electrical components
- **Zytel**® **HTN54**: Auto E/E, fuel connectors
- **Zytel**® **HTN55:** Handheld devices laptop covers
- **Zytel**® **HTN92**: Hot air thermal management

DUPONT™ ZYTEL® HTN STRUCTURAL RESINS

Applications

- Zytel® HTN53: Furniture, cell phones
- Zytel® RS HTN59: Cell phones

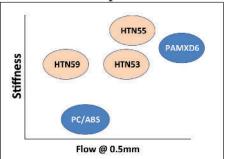
DUPONT™ ZYTEL® HTN RESINS IN HANDHELD DEVICES

With excellent flow, dimensional stability, toughness and strength, Zytel® HTN can reduce the total system cost of thinner and lighter housings for laptop computers, tablet PCs, cell phones and other devices.





Performance Comparison



Polyamides contain 50-55% GF reinforcement

DUPONT™ ZYTEL® HTN GLOBAL PRODUCT PORTFOLIO

	Zytel® HTN51		Zytel® HTN52	Zytel® HTN53	Zytel® HTN54	Zytel® HTN55
Glass Reinforced	51G15HSL 51G35EF 51G35HSL	51G35HSLR 51G35FWS 51G45HSL	52G35EF 52G35HSL 52G45HSL	53G35LRHF 53G50HSLR 53G60LRHF	54G15HSLR 54G35EF 54G35HSLR	55G55TLW
Ultra High Stiffness				53C40HSL		
Low Warp						55G55TLW FR55G50NHLW
Flame Retardant			FR52G20NH FR52G30BL FR52G30 NH FR52G35NHF FR52G43HF			FR55G50NHLW FR55G55NHLW
Toughened/ Unreinfored	FE	8200				
Static Dissipative				53C40HSL	FE350064	
Food Contact			FG52G35HSL			

Many other grades are available by region. Please connect with DuPont for your specialized needs.

Visit us at plastics.dupont.com or zytelhtn.dupont.com

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